

Work Order ID 119950

Friday, May 30, 2014 10:29:16 AM

119950

Page 2

Item ID: D119-827-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Tail Rotor Pedal Lockout

Start Date: 5/30/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/30/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D119-827-011

Location: _____

Ship

APR 29 2014

DAS
06
9-89

140

0.00

140

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

*MCS**1405-30**mk 1405-30*

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Work Order ID: 119950

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Parent Item: D119-827-011

D119-827-011

Parent Item Name: Tail Rotor Pedal Lockout

Start Date: 5/30/2014

Required Date: 5/30/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP
REV:B 13-01-09 REV B JLM VERIFIED:DD IPP REV:C
12.10.16 as per CHG002 (ecn 13-538) DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4704-041 *D4704-041* Expandable Pin Assembly		Manufactured	No			110	Each	5.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST119		5							
				113420		5							
D4703-041 *D4703-041* Lock Pin Assembly		Manufactured	No			110	Each	7.0000	2				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST119		7							
				109736		1							
				113422		6							
D4710-1 *D4710-1* Spacer		Manufactured	No			110	Each	13.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST119		13							
				101283		3							
				105440		8							
				93675		2							

****** 1
****** 2
****** 1
****** 1

DAS 28 9-89 MAY 30 2014
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IX
 2X
 IX

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Work Order ID: 119950

119950

Parent Item: D119-827-011

D119-827-011

Parent Item Name: Tail Rotor Pedal Lockout

Start Date: 5/30/2014

Required Date: 5/30/2014

Start Qty: 1.00

Required Qty: 1.00

D4721-1

Manufactured No

110

Each

6.0000

1 1

D4721-1

Decal

**

DAS

28

9-89

MAY 30 2014

DAS
3-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST120

6

105441

4

93676

2

AN4-11A

Purchased

No

110

Each

500.0000

2 2

AN4-11A

BOLT

**

DAS

28

9-89

DAS
3-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

20

120731

20

ST356

182

M128362

182

ST514

298

M126333

5

M127376

58

M128769

235

MS14144L4

Purchased

No

110

Each

21.0000

2 2

MS14144L4

Nut

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DAS

28

9-89

DAS
3-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST331

21

124858

21

MS24665-153

Purchased

No

110

Each

129.0000

2 2

MS24665-153

Cotter Pin

**

DAS

28

9-89

DAS
3-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST323

129

107139

129

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Parent Item: D119-827-011

D119-827-011

Parent Item Name: Tail Rotor Pedal Lockout

Start Date: 5/30/2014

Required Date: 5/30/2014

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0416J

Purchased

No

110

Each

408.0000

2 2

DAS
28
9-89

MAY 30 2014

NAS1149D0416.I

WASHER

DAS
06
9-89

Location

Loc Qty

Loc Code

GA	119	
m126254	119	
ST293	250	
m129022	250	
ST294	39	
m125773	11	
m127832	28	

DAS
31
9-89

NAS1149D0463J

Purchased

No

110

Each

5,661.000

8 8

DAS
28
9-89

DAS
31
9-89

NAS1149D0463.I

WASHER

DAS
06
9-89

Location

Loc Qty

Loc Code

ST510a	5661	
16941	8	
M124778	18	
M126221	20	
M127813	22	
M127904	3000	
M128591	1093	
M128995	1500	

8x

NAS6604D16

Purchased

No

110

Each

44.0000

2 2

DAS
28
9-89

NAS6604D16

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

ST277	44	
m127159	44	

2x

DAS
31
9-89

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4.0 PARTS LIST

-011	Part Number	Description
X	D119-827-011	TAIL ROTOR PEDAL LOCKOUT
1	D4704-041	EXPANDABLE PIN ASSY
2	D4703-041	LOCKOUT PIN ASSY
1	D4710-1	SPACER
1	D4721-1	DECAL
2	AN4-11A	BOLT
2	MS141241-4	NUT
2	MS24665-153	COTTER PIN
2	NAS1149D0416J	WASHER
8	NAS1149D0463J	WASHER
2	NAS6604D16	BOLT

5.0 WEIGHT AND BALANCE

The following are the net weight increases associated with D119-827-011 kit.

Installation	Weight	Longitudinal		Lateral	
		Arm	Moment	Arm	Moment
D119-827-011 ON A109/A119 MODELS	0.52 lb 0.23 kg	32.6 in 0.83 m	16.9 in-lb 0.19 m-kg	-13.1 in -0.33 m	-6.8 in-lb -0.08 m-kg
D119-827-011 ON 206/407 MODELS	0.52 lb 0.23 kg	33.0 in 0.84 m	17.2 in-lb 0.19 m-kg	-12.5 in -0.32 m	-6.5 in-lb -0.07 m-kg